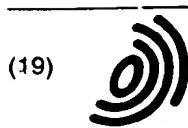


B2 3566-OP



Europäisches Patentamt
European Patent Office
Office européen des brevets

INDEXÉ



(11)

EP 1 295 804 A2

BEST AVAILABLE COPY

(12)

EUROPEAN PATENT APPLICATION

(43) Date of publication:
26.03.2003 Bulletin 2003/13

(51) Int Cl.7: B65D 41/04

(21) Application number: 02256543.6

(22) Date of filing: 20.09.2002

(84) Designated Contracting States:
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR
IE IT LI LU MC NL PT SE SK TR
Designated Extension States:
AL LT LV MK RO SI

(72) Inventors:
• Willingham, Wendell D.
Perrysburg, OH 43551 (US)
• Druitt, Rodney M.
Clarks Green, Nr. Studley, Warwickshire (GB)

(30) Priority: 21.09.2001 US 960069

(74) Representative: Mercer, Christopher Paul et al
Carpmaels & Ransford
43, Bloomsbury Square
London WC1A 2RA (GB)

(71) Applicant: OWENS-ILLINOIS CLOSURE INC.
Toledo Ohio 43666 (US)

(54) Closure with gas-barrier liner

(57) A package made up of a container (30) with a closure assembly (10) applied thereto. The closure assembly has a molded plastic closure element (12) with a top panel (14) and an annular skirt (16) that depends downwardly from the top panel and surrounds and engages a finish of the container. The closure assembly (10) also has a barrier disc (20) that underlies the top panel, but is out of engagement with a rim (32) of the container (30) when the closure assembly is applied to the container. The closure element has an integral sealing fin (22) with an inner end (24) as a first portion and an outer end (26) as a second portion, and the second portion, as molded, extends inwardly and downwardly from a distal end of the first portion. When the closure assembly is applied to the container, the second portion

of the sealing fin is folded back toward the end portion of the sealing fin and engages the rim and a terminal side portion (34) of the finish of the container to form a top and side seal between the closure assembly (10) and the container (30). The outer end of the sealing rib also traps the sealing disc against the underside of the top panel of the closure but out of engagement with the container. The barrier disk is molded or fabricated from a material, for example, EVOH or LCP, that has excellent resistance to the permeation of O₂ or other gases therethrough, and may have an oxygen-scavenging material embedded therein when it is desired to use a closure assembly with such a barrier liner for the packaging of oxygen-sensitive materials, such as beer and other malt beverage products, dairy products and real juices.

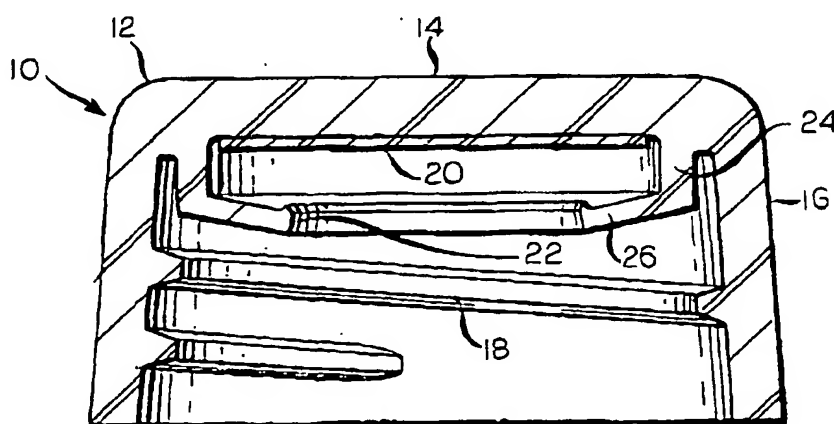


FIG. 2

EP 1 295 804 A2

Description**FIELD OF THE INVENTION**

[0001] This invention relates to a closure for application to a container for a gas-sensitive product, such as an oxygen-sensitive product. More particularly, this invention relates to a closure of the aforesaid character that has self-sealing characteristics to permit it to be applied to a pressurized or vacuum-packed product. The invention also relates to a package that includes a closure of the aforesaid character applied to and in combination with a filled container.

BACKGROUND OF THE INVENTION

[0002] Many products, such as beer and other malt beverage products, dairy products and real juices, must be packaged in such way that oxygen cannot migrate into the package before the package is opened to permit consumption of its contents; otherwise, over the normal shelf life of the filled package oxygen will degrade the flavor of its contents. Heretofore, such products, when packaged in glass containers, or, more recently in plastic bottles, have been capped with a closure, such as an aluminum roll-on closure or a molded plastic closure, that is lined with an internal liner that functions both as a sealing liner and, to a lesser extent, an oxygen-barrier liner. Commonly-assigned U.S. Patent 4,721,221 (Barriac), the disclosure of which is incorporated by reference herein, discloses a molded plastic closure with a sealing liner, this reference teaching a top seal only liner for non-pressurized beverage products and a top and side seal liner for pressurized beverage products. In either case, the liner must sealingly engage the rim of the associated container, either on its top or both on its top and side, to properly seal the filled and capped container.

[0003] In recent years, there has been a concerted effort to eliminate the need for inserting a sealing liner in a molded plastic closure to eliminate the expense relating thereto. To that end, self-sealing molded plastic closures have been developed, and U.S. Patents 5,638,972 (Druitt) and 5,836,464 (Druitt), the disclosure of each of which is also incorporated by reference herein, teach unlined, molded plastic closures of a general type that has proven to be quite successful in the packaging of carbonated soft drink products, which, though somewhat less sensitive to the migration of CO₂ out of the product, are not particularly sensitive to the migration of oxygen into the packaged product. However, such closures, as heretofore used in the packaging of carbonated soft drinks, are not sufficiently oxygen-impermeable to permit their use in the packaging of beer and other malt beverage products, and other oxygen-sensitive products, when such products must undergo a normal shelf life between packaging and opening for consumption.

BRIEF DESCRIPTION OF THE INVENTION

[0004] According to the present invention, there is provided a molded plastic closure with self-sealing properties when applied to a container for a product that is both pressurized and sensitive to oxygen or any other gas that would otherwise migrate through the closure into or out of a package made up a filled and closed container from a source external to such package. Such a package preferably is sealed against the top and side of its finish by a closure with an integral, internal sealing rib, such as that taught by the aforesaid Druitt '972 or '964 patents. Resistance to the migration of oxygen or other deleterious gases through the top panel of the closure into or out of the package is provided by inserting a liner with excellent gas impermeability properties against the underside of the closure top panel, at a location where the liner will not engage the rim of the associated container. Such a liner, because it does not function as a sealing liner, can be fabricated or formed from a material with excellent gas barrier properties, such as ethylene vinyl alcohol (EVOH) or a liquid crystal polymer polyester material (LCP), which have excellent gas-barrier properties, without regard to their physical sealing capabilities.

[0005] Accordingly, it is an object of the present invention to provide a molded plastic closure with improved resistance to migration of oxygen or other gases there-through, and to provide a package with such a closure sealingly applied to a container. More particularly it is an object of the present invention to provide a molded plastic closure of the aforesaid character with self-sealing properties, and to provide a package with such a closure sealingly applied to a container.

[0006] For a further understanding of the present invention and the objects thereof, attention is directed to the drawing and to the following brief description thereof, to the detailed description of the preferred embodiment and to the appended claims.

BRIEF DESCRIPTION OF THE DRAWING**[0007]**

Fig. 1 is a plan view of a closure according to the preferred embodiment of the present invention;
Fig. 2 is a sectional view taken on line 2-2 of Fig. 1; and
Fig. 3 is a fragmentary view, similar to Fig. 2, showing, in cross-section, the closure of Figs. 1 and 2 applied to a finish of a bottle.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT(S)

[0008] A closure assembly according to the preferred embodiment of the present invention is identified generally by reference 10 in the drawing. The closure as-

sembly 10 is made up of a generally cup-shaped closure element 12, which is made up of an imperforate top panel 14 with an annular skirt 16 depending downwardly from an edge of the top panel 14. The closure assembly 10 also includes, as a separate element, a disc-shaped liner 20 that underlies the inwardly facing side of the top panel 14.

[0009] The closure element 12, which also has an inwardly projecting helical thread 18 for application to a glass or plastic bottle with an externally projecting helical thread on its neck or finish, is produced by injection or compression molding from a suitable thermoplastic material, for example, high density polyethylene, polypropylene, or low density polyethylene, or co-polymers of polyethylene and polypropylene. Unfortunately, such materials have low resistance to the permeation of gases therethrough, either oxygen from the atmosphere into the package or CO₂ or N₂ from the interior of the package to which the closure assembly is applied to its exterior. This problem is overcome by inserting a disc-shaped barrier liner 20 into the closure element 12.

[0010] The liner 20 is molded or fabricated from a material that has excellent resistance to the passage of gases therethrough, for example, EVOH (ethylene vinyl alcohol) or LCP (liquid crystal polymer), and these materials are especially resistant to the migration of oxygen therethrough. Resistance to the migration of oxygen into a container filled with an oxygen-sensitive product, such as beer or another malt beverage product, is especially important because of the propensity of oxygen to degrade the flavor of such a packaged product, and this factor may be enhanced by embedding oxygen-scavenging materials into the material from which the liner 20 is molded or fabricated. In that regard, known oxygen scavenging materials include that marketed by Darex Container Products of W.R. Grace & Co, of Cambridge, MA under the designation DARAFORM EXP 5162-65E6. In any case, such liner materials, with or without an oxygen scavenger, also inhibit the outflow of CO₂ from a container filled with carbonated soft drinks, and the outflow of N₂ from plastic containers filled with still drinks, such as sports drinks, which are often pressurized with N₂ to rigidify an otherwise flexible container during shipment and handling. Further, a thin layer of a moisture barrier material, may, desirably, be provided over an inwardly-facing surface of the liner 20 when it is formed of a moisture-sensitive material, such as EVOH, and such covering layer may also have an oxygen-scavenging material embedded therein.

[0011] In the case of a closure assembly 10 intended for the packaging of a pressurized beverage, it is contemplated that the helical thread 18, which is shown as being continuous between its ends, may also be interrupted at various locations along its length, for example, in accordance with the teachings of U.S. Patent 5,782,369 (Tansey), the disclosure of which is also incorporated by reference herein. In this case, it may also be preferred to provide a complementally formed helical

rib on a container with an interrupted thread.

[0012] The closure element 12 has an integrally-molded sealing rib 22 that is molded concentrically with the annular skirt 16. The sealing rib 22 has an inner or root portion 22 that extends downwardly from the underside of the top panel 14 of the closure element 12 approximately parallel to the annular skirt 16, and a second portion 26 that extends downwardly from a distal end of the inner portion 24. The second portion 26 tapers inwardly and downwardly from the inner portion 24, and it has a distal end that defines an opening that is smaller than the liner 20. Thus, due to the flexibility of the sealing rib 22, it is possible to insert the liner 20 into the closure element 12 to the position depicted in Fig. 2, and the liner 20 will then remain in place until the closure assembly 10 is applied to a finish of a container 30, which is shown fragmentarily in Fig. 3.

[0013] In the application of the closure assembly 10 to the finish of the container 30, a rim or an annular surface 32 of the container 30 engages a free or distal end of the second portion 26 of the sealing rib 22 and forces it back towards the inner portion 24 of the sealing rib 22. Thus, an outer portion of the second portion 26 of the sealing rib 22 will form a pressure seal against the rim 32 of the container 30, and an inner portion of the second portion 26 of the sealing rib 22 will form a pressure seal against a terminal side portion 34 of the finish of the container 30. As a result, when the closure assembly 10 is applied to a container 30, there will be an effective top and side seal between the liner 20 of the closure assembly 10 and the container 30, and such a top and side seal is considered to be required for proper sealing of a pressurized container. The step of applying the closure assembly 10 to the container 30 will also trap the liner 20 between an upwardly facing surface of the outer portion 26 of the sealing rib 22 and an inwardly facing surface of the top panel 14 of the closure element 12. In this position, the liner 20 will be out of contact with all portions of the container 30, and will not participate in forming a seal between the closure assembly 10 and the container 30.

[0014] While not specifically shown, the lower, free end of the skirt 16 of the closure element 12 may be provided with a tamper-indicating band for engagement with a bead or other projection on the finish of a container, as taught, for example, by the aforesaid Barriac and Tansey patents.

[0015] Although the best mode contemplated by the inventors for carrying out the present invention as of the filing date hereof has been shown and described herein, it will be apparent to those skilled in the art that similar modifications, variations and equivalents may be made without departing from the scope of the invention, such scope being limited solely by the terms of the following claims and the legal equivalents thereof.

Claims

1. A seal-sealing, molded plastic closure assembly for application to a container for a pressurized or gas-sensitive product, said assembly comprising a closure, said closure comprising:

a top panel that is adapted to expand an opening of the container;
 an annular skirt depending from the top panel and being adapted to secure the closure assembly to a finish of the container; and
 an annular sealing fin extending inwardly and downwardly from an interior of the closure and being formed integrally with the top panel and the annular wall of the closure, the sealing fin being adapted to engage a rim of a container to be folded into sealing engagement with the rim and a side of the finish of the container when the closure assembly is secured to the container;

said closure assembly further comprising:

a barrier disc positioned beneath an underside of the top panel of the closure and adapted to be out of sealing engagement with the rim of the container, the barrier disc being adapted to be retained within the closure assembly against the underside of the top panel by a folded back free end of the sealing fin when the sealing fin is in sealing engagement with the rim of the container.

2. A closure assembly according to claim 1 wherein the barrier disc is molded or fabricated from a polymeric material whose primary ingredient is selected from the group consisting of EVOH and LCP.
3. A closure assembly according to claim 2 wherein the primary material also includes an oxygen-scavenging material embedded therein.
4. A closure assembly according to claim 1, wherein the closure is molded in a single piece from a material whose primary ingredient is selected from the group consisting of high density polyethylene, polypropylene, low density polyethylene, and co-polymers of polyethylene and polypropylene.
5. A closure assembly according to claim 1 wherein the closure is adapted to be applied to a container by providing the annular skirt of the closure with an inwardly projecting and helically extending continuous or interrupted thread.
6. A package comprising:

a container, said container having a finish with

an annular rim;
 a closure assembly applied to the container, the closure assembly comprising a closure, the closure comprising:

a top panel that spans an opening of the container,
 an annular skirt depending from the top panel and serving to secure the closure assembly to the finish of the container, and
 an annular sealing fin having an inner portion that engages the rim of the container and a terminal portion of a side of the finish of the container, the sealing fin being formed integrally with the top panel and the annular wall of the closure;

said closure assembly further comprising:

a barrier disc positioned in engagement with an inwardly facing side of the top panel of the closure and out of sealing engagement with the rim of the container, the barrier disc being contained within the closure assembly, when the closure assembly is in sealing engagement with the container, by a folded back free end of the sealing fin.

7. A package according to claim 6 wherein:

the barrier disc of the closure assembly is molded or fabricated from a polymeric material whose primary ingredient is selected from the group consisting of EVOH and LCP.

8. A package according to claim 6 wherein the primary material of the barrier disc of closure assembly also includes an oxygen-scavenging material embedded therein.
9. A package according to claim 6 wherein the closure is molded in a single piece from a material whose primary ingredient is selected from the group consisting of high density polyethylene, polypropylene and low density polyethylene, and co-polymers of polyethylene and polypropylene.

10. A package according to claim 6 wherein:

the closure is applied to the container by providing the annular skirt of the closure with an inwardly projecting and helically extending continuous or interrupted thread, and by providing the finish of the container with an upwardly projecting and helically extending continuous or interrupted thread.

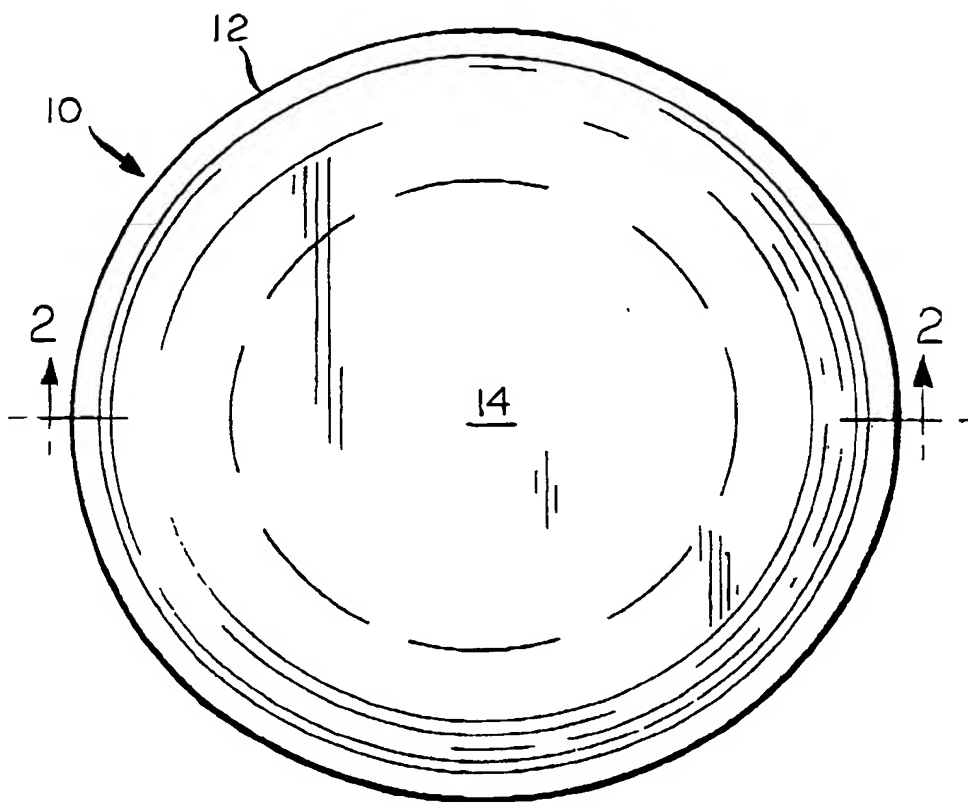


FIG. 1

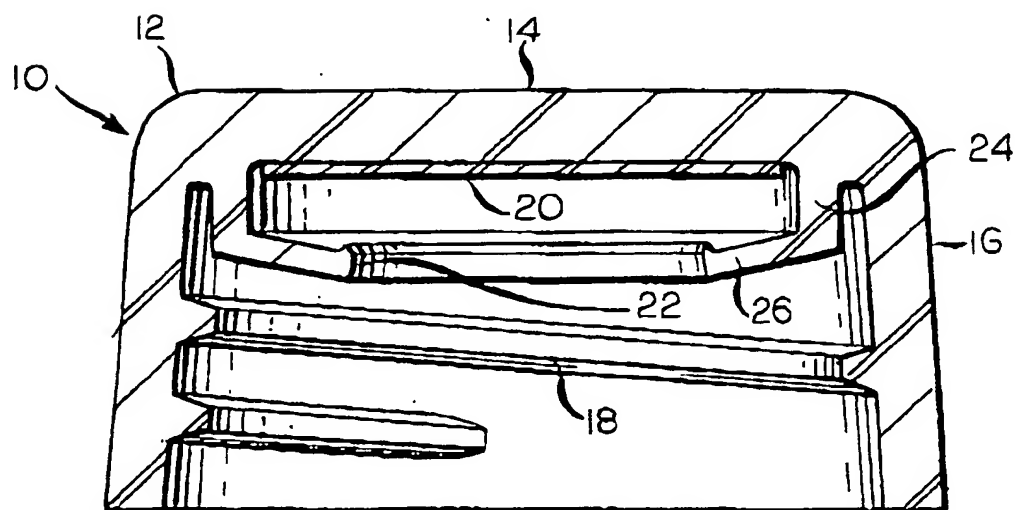


FIG. 2

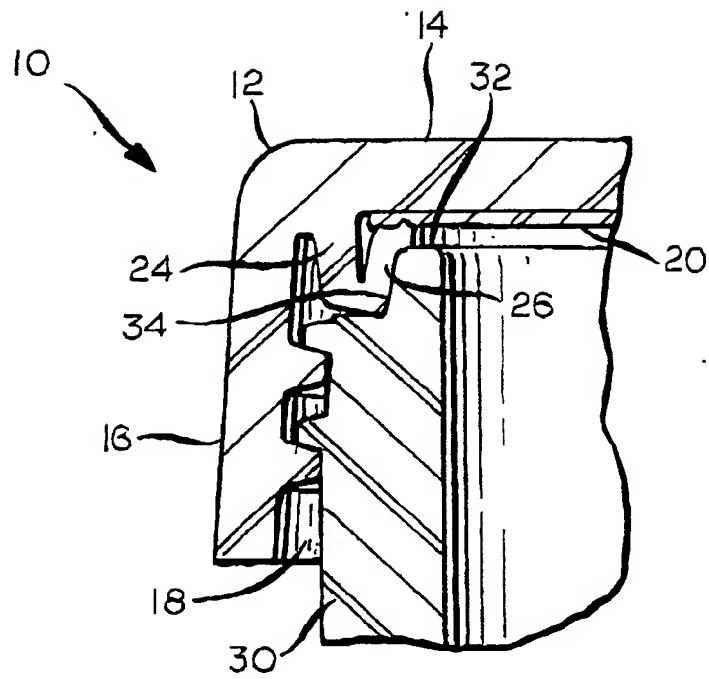


FIG.3

(19)



Europäisches Patentamt
European Patent Office
Office européen des brevets



(11)

EP 1 295 804 A3

(12)

EUROPEAN PATENT APPLICATION

(88) Date of publication A3:
10.09.2003 Bulletin 2003/37

(51) Int Cl.7: **B65D 41/04, B65D 51/24**

(43) Date of publication A2:
26.03.2003 Bulletin 2003/13

(21) Application number: **02256543.6**

(22) Date of filing: **20.09.2002**

(84) Designated Contracting States:
**AT BE BG CH CY CZ DE DK EE ES FI FR GB GR
IE IT LI LU MC NL PT SE SK TR**
Designated Extension States:
AL LT LV MK RO SI

(72) Inventors:
• Willingham, Wendell D.
Perrysburg, OH 43551 (US)
• Druitt, Rodney M.
Clarkes Green, Nr. Studley, Warwickshire (GB)

(30) Priority: **21.09.2001 US 960069**

(71) Applicant: **OWENS-ILLINOIS CLOSURE INC.**
Toledo Ohio 43666 (US)

(74) Representative: **Mercer, Christopher Paul et al**
Carpmaels & Ransford
43, Bloomsbury Square
London WC1A 2RA (GB)

(54) Closure with gas-barrier liner

(57) A package made up of a container (30) with a closure assembly (10) applied thereto. The closure assembly has a molded plastic closure element (12) with a top panel (14) and an annular skirt (16) that depends downwardly from the top panel and surrounds and engages a finish of the container. The closure assembly (10) also has a barrier disc (20) that underlies the top panel, but is out of engagement with a rim (32) of the container (30) when the closure assembly is applied to the container. The closure element has an integral sealing fin (22) with an inner end (24) as a first portion and an outer end (26) as a second portion, and the second portion, as molded, extends inwardly and downwardly from a distal end of the first portion. When the closure assembly is applied to the container, the second portion

of the sealing fin is folded back toward the end portion of the sealing fin and engages the rim and a terminal side portion (34) of the finish of the container to form a top and side seal between the closure assembly (10) and the container (30). The outer end of the sealing rib also traps the sealing disc against the underside of the top panel of the closure but out of engagement with the container. The barrier disk is molded or fabricated from a material, for example, EVOH or LCP, that has excellent resistance to the permeation of O₂ or other gases therethrough, and may have an oxygen-scavenging material embedded therein when it is desired to use a closure assembly with such a barrier liner for the packaging of oxygen-sensitive materials, such as beer and other malt beverage products, dairy products and real juices.

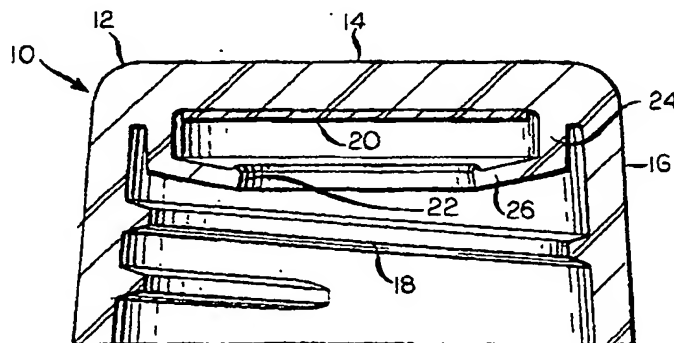


FIG. 2

EP 1 295 804 A3



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 02 25 6543

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
A	US 5 743 420 A (PREUSS HANS-JOACHIM ET AL) 28 April 1998 (1998-04-28) * column 2, line 36 - line 57 * * column 3, line 47 - column 5, line 53 * * column 7, line 38 - column 10, line 20; figures 1-8 *	1-10	B65D41/04 B65D51/24
A	US 5 439 126 A (BROWNBILL THOMAS D) 8 August 1995 (1995-08-08) * column 1, line 13-20 * * column 5, line 7 - column 6, line 35; figures 4A,4B *	1-10	
A	US 4 629 083 A (DRUITT RODNEY M) 16 December 1986 (1986-12-16) * column 2, line 1 - line 16; figure 1 *	1-10	
A	DE 196 24 039 A (ALFELDER KUNSTSTOFFW MEYER H) 18 December 1997 (1997-12-18) * column 3, line 5 - line 40; figures 1-4 *	3	
			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			B65D
The present search report has been drawn up for all claims			
Place of search MUNICH		Date of completion of the search 14 July 2003	Examiner Bevilacqua, V
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			

EPO FORM 1503 (03.02.92) (P04C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 02 25 6543

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

14-07-2003

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
US 5743420	A	28-04-1998	DE	4301306 A1	21-07-1994
			AU	5629494 A	15-08-1994
			CN	1095032 A	16-11-1994
			DE	59309855 D1	02-12-1999
			WO	9416962 A1	04-08-1994
			EP	0680446 A1	08-11-1995
			ZA	9400367 A	29-08-1994

US 5439126	A	08-08-1995	AU	666400 B2	08-02-1996
			BR	9304128 A	30-05-1995
			CA	2106520 A1	21-03-1995
			CN	1101323 A	12-04-1995
			NZ	248715 A	24-02-1995
			ZA	9306942 A	15-04-1994
			AT	138868 T	15-06-1996
			AU	4745093 A	13-04-1995
			DE	69302966 D1	11-07-1996
			DE	69302966 T2	10-10-1996
			EP	0580369 A1	26-01-1994
			ES	2088231 T3	01-08-1996

US 4629083	A	16-12-1986	AU	533823 B3	05-01-1984
			WO	8500154 A1	17-01-1985
			EP	0148880 A1	24-07-1985

DE 19624039	A	18-12-1997	DE	19624039 A1	18-12-1997
			AU	716641 B2	02-03-2000
			AU	1907997 A	30-10-1997
			CA	2203744 A1	25-10-1997
			EP	0803445 A1	29-10-1997

EPO FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

THIS PAGE BLANK (USPTO)

THIS PAGE BLANK (USPTO)

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ BLACK BORDERS
- ☐ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
- ☒ FADED TEXT OR DRAWING
- ☒ BLURRED OR ILLEGIBLE TEXT OR DRAWING
- ☐ SKEWED/SLANTED IMAGES
- ☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS
- ☐ GRAY SCALE DOCUMENTS
- ☒ LINES OR MARKS ON ORIGINAL DOCUMENT
- ☒ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
- ☐ OTHER: _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.

THIS PAGE BLANK (USPTO)

THIS PAGE BLANK (USPTO)